# **Technical Datasheet**



# Heavy Cut Compound 1000 - Pad Use -

## **Product Description**

Menzerna Heavy Cut Compound 1000 (HCC 1000) is a highly effective sanding polish for automotive clear coats. HCC 1000 removes overspray, severe signs of use and sanding marks effectively and reliably.

#### **General information:**

Product Group: Heavy Cut Category: Standard

Cut 9 Gloss: 3

Application: Paint shops

Storage: 5- 30°C, avoid frost and

direct sunlight

Colour: White

Volumes: 250 ml: 22984.281.001

1 L: 22984.261.001 1 Kg: 22984.260.001

#### **Chemical information:**

Density: 1,5 kg/l Viscosity: 5-15 Pas

#### **Technical information:**

Maximum abrasion: P1500-2000

Polishing tools: Heavy Cut Foam Pad

Speed recommendation Rotary: 800 rpm

for hard paint: Orbital: lower speed range

Pressure High pressure

recommendation:



## **Recommended Usage**

- 1. Clean surface thoroughly prior to polishing.
- 2. Shake the bottle prior to use and apply the following quantity of the product onto the polishing pad.

Recommendation for a 40cm x 40cm area:

Pad with a diameter of 95mm: 3-4 pea-sized drops Pad with a diameter of 150mm: 5 pea-sized drops Pad with a diameter of 180mm: 6-7 pea-sized drops

- 3. Use the Menzerna Heavy Cut Foam Pad in the event of heavy signs of use.
- 4. Use either a rotary or an orbital polishing machine and use the cross-coating method.

Apply strong, even pressure while polishing and extend the product with a constant low machine speed.

- 5. At first, the polish will seem a little milky and should be worked in until only a slightly transparent/oily film is visible.
- 6. Once you have finished polishing, remove any residue with our Premium Microfiber cloth, without applying any pressure.
- 7. Any signs of sanding marks and use have now been removed. For an exceptionally glossy finish, now apply one of our Menzerna Medium Cut Polishes and of our Menzerna Finishes.

#### Important notice:

All the information above is based on our empirical values.

Please test the use of our product yourself to determine whether it is suitable for your intended application. All matters related to the warranty and liability for this product are governed by our general selling terms and conditions, unless otherwise specified by applicable legal regulations.

How to find us:
Menzerna Polishing Compounds GmbH &Co KG
Industriestr. 25, D-76470 Ötigheim
Tel.: +49-7222-9157-0
office@menzerna.com



## **Menzerna Polishing Programm**

Standard Products
Alternative Products

**Premium Products** 

1. Heavy Cut 2. Medium Cut 3. Finish 4. Protection **HCC1000** MCP2500 Power Lock Ultimate FF3000 HCC1100 MCP2400 SF3500 Liquid Carnauba SFP3800 MCP2200 Sealing Wax SHCC300/ SHCC300 GREEN LINE Power Protect Ultra 2in1 HCC400/ HCC400 GREEN LINE One-Step Polish 3in1 Soft Cut Foom Pod

Premium Pads