Technical Datasheet



One-Step Polish 3in1 - Cut, Gloss & Wax -

Product Description

Menzerna One-Step Polish (OSP) 3in1: polish, high-gloss finish and wax in a single product. OSP 3in1 works like a medium sanding polish and removes P3000 and finer sanding marks by machine. OSP 3in1 reliably removes flow marks and clouding, it contains wax and it can be painted over.

General information:		Chemical information:		
Product Group:	Medium Cut, Finish,	Density:	1,0 kg/l	
	Protection	Viscosity:	9-15 Pas	
Category:	Premium			
Cut	5	Technical information:		
Gloss:	9	Maximum abrasion:	P3000	
Application:	Detailling/ Paint shops	Polishing tools:	Medium Cut Foam Pad Pous	
Storage:	5-30°C, avoid frost		Optional: Wax Foam Pad	
	and direct sunlight		(also manual usage with Hand	
Colour:	Creamy		Applicator possible)	
Volumes:	250 ml: 22748.281.001	Speed recommendation	Rotative:	
	1 L: 22748.261.001	for hard paints:	Start: 1250-1500 rpm,	
			End: 500-800 rpm	
			Orbital:	
			Start: medium speed range,	
			End: lower speed range	
		Pressure	Start: medium pressure	
		recommendation:	End: low pressure	

Recommended Usage

- 1. Clean surface thoroughly prior to polishing.
- 2. Shake the bottle prior to use and apply the following quantity of the product onto the polishing pad.

Recommendation for a 40cm x 40cm area:

Pad with a diameter of 95mm: 3-4 pea-sized drops

Pad with a diameter of 150mm: 5 pea-sized drops

Pad with a diameter of 180mm: 6-7 pea-sized drops

- 3. For removing scratches, sanding marks with fresh paint, washing and usage marks use Menzerna Medium Cut Foam Pad.
- 4. Use either a rotary or an orbital polishing machine and use the cross-coating method. Work in the beginning with medium machine speed and apply medium pressure while polishing. In the last cycles reduce the pressure and the speed of the polishing machine.

Important notice: All the information above is based on our empirical values. Please test the use of our product yourself to determine whether it is suitable for your intended application. All matters related to the warranty and liability for this product are governed by our general selling terms and conditions, unless otherwise specified by applicable legal regulations. How to find us: Menzerna Polishing Compounds GmbH &Co KG Industriestr. 25, D-76470 Ötigheim Tel.: +49-7222-9157-0 office@menzerna.com

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- 5. At first, the polish will seem a little milky and should be worked in until only a slightly transparent/oily film is visible.
- 6. Leave the OSP 3in1 to dry for 5 to 10 minutes and remove any residual polish with the Premium Microfiber Cloth, without applying any pressure.
- Scratches and signs of use/washing have now been removed. Whatever the demands of the surface: Reapply OSP 3in1 with the Wax Foam Pad to achieve an even better surface.

Menzerna Polishing Programm

	1. Heavy Cut	2. Medium Cut	3. Finish	4. Protection
Standard Products	HCC1000	MCP2500	FF3000	Power Lock Ultimate
Alternative Products	HCC1100	MCP2400	SF3500	Liquid Carnauba
		MCP2200	SFP3800	Sealing Wax
Premium Products	SHCC300/ SHCC300 GREEN LINE		Power Protect Ultra 2in1	
	HCC400/	HCC400 GREEN LINE		
		One-Step Polish 3in1		
Premium Pads	Wool/ Heavy Cut Pad	Medium Cut Foam Pad	Soft Cut Foam Pad	Wax Foam Pad

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